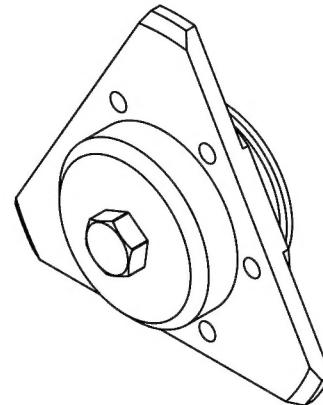
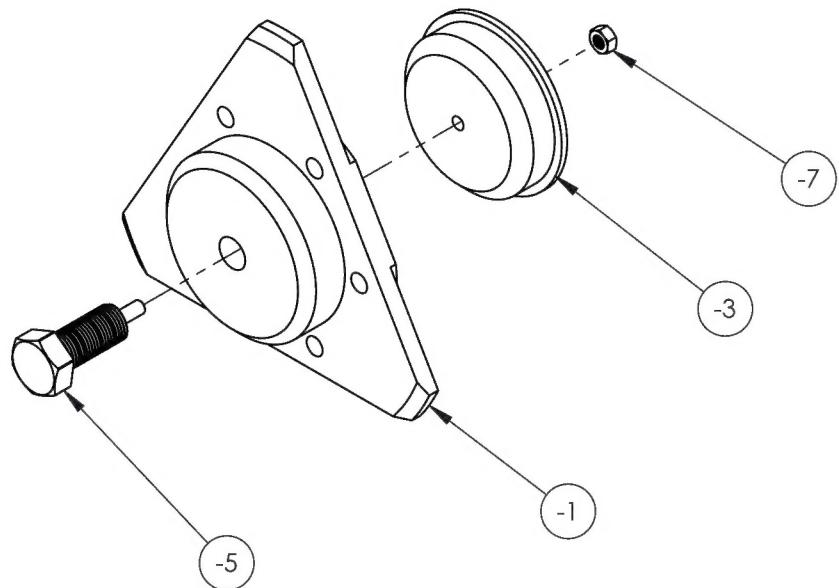


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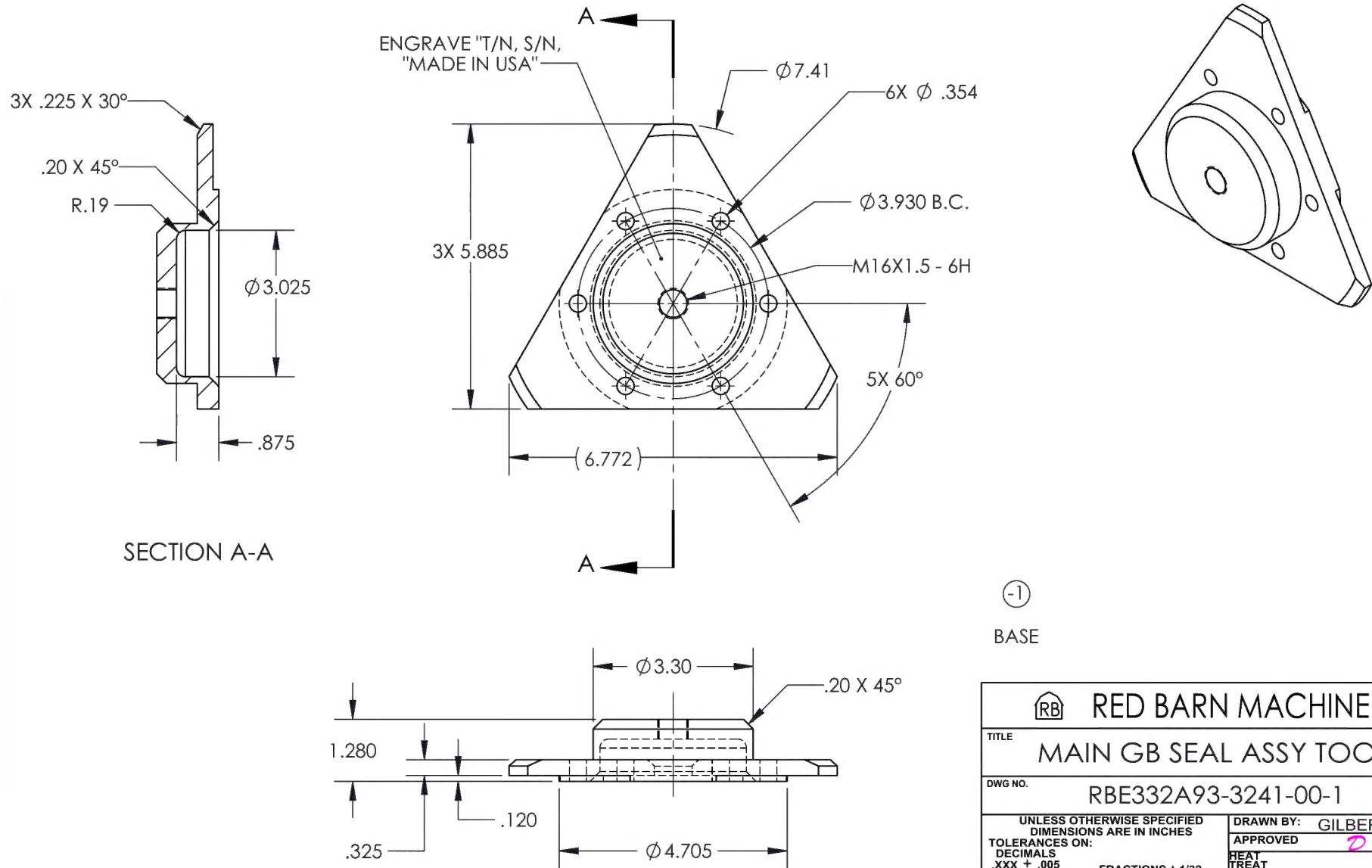
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE
REF OLD RB T/N: RBEA93-3241-00

 RED BARN MACHINE	
TITLE MAIN GB SEAL ASSY TOOL	
DWG NO. RBE332A93-3241-00 REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± 5° X ± .1	
APPROVED GILBERT <i>D. Weil</i>	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
EUROCOPTER	
SCALE	1:3
DATE	5/2/2011
SHEET 1 OF 4	

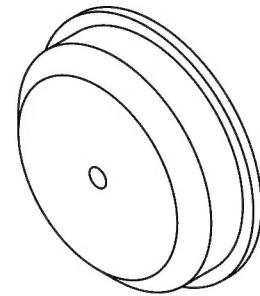
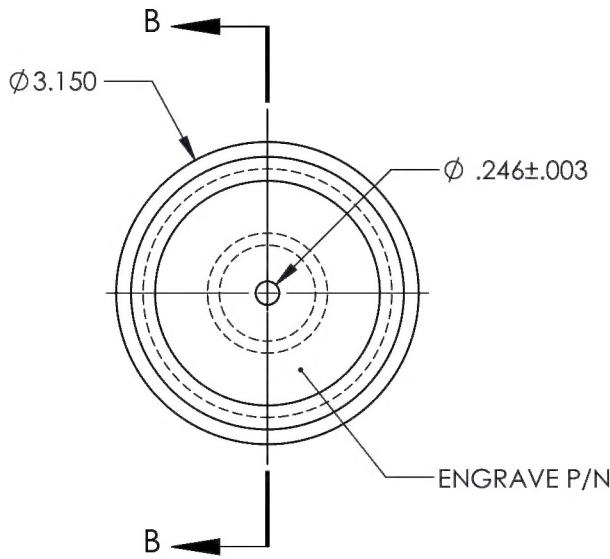
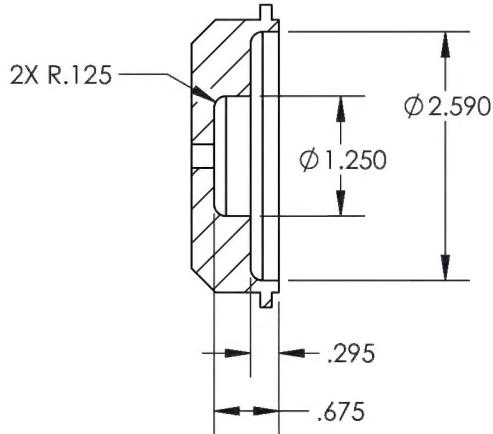
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	4140	1-3/8 X Ø7.50	2
			-3	1	DISK	4140	Ø3-1/4 X 1	3
			-5	1	SCREW	STEEL	M16-1.5 X 50mm MCMASTER-CARR #91180A876 (MODIFIED)	4
		B/O	-7	1	NUT	STEEL	M6 X 1 MCMASTER-CARR #92497A350	1



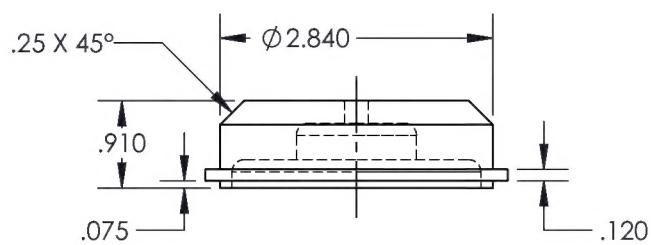
RB RED BARN MACHINE	
TITLE	MAIN GB SEAL ASSY TOOL
DWG NO.	RBE332A93-3241-00-1
REV	
UNLESS OTHERWISE SPECIFIED	DRAWN BY: GILBERT
DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
TOLERANCES ON:	
DECIMALS	HEAT TREAT
$.XXX \pm .005$	FINISH CAD PLATE YELLOW
$XX \pm .01$	SPEC QQ-P-416F, CLASS II, TYPE II
$X \pm .1$	USED ON MODEL
UNLESS OTHERWISE SPECIFIED	EUROCOPTER
1. BREAK ALL SHARP EDGES	
$.015 \times 45^\circ$ PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:3
DATE	5/2/2011
SHEET	2 OF 4

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION B-B



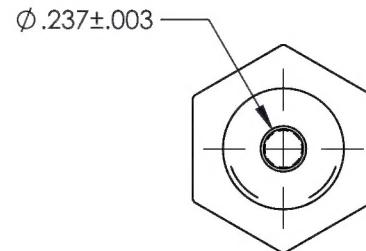
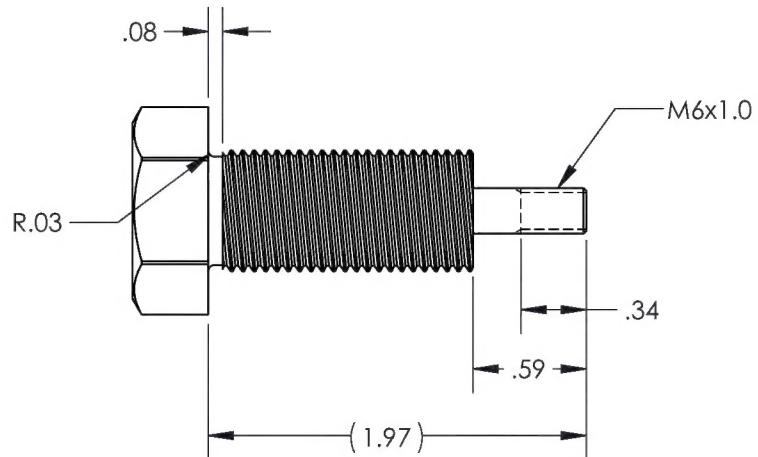
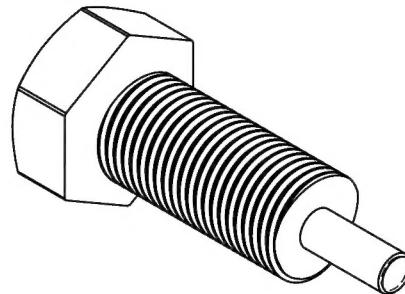
(-3)

DISK

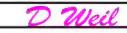
 RED BARN MACHINE	
TITLE	
MAIN GB SEAL ASSY TOOL	
DWG NO. RBE332A93-3241-00-3 REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± 5° X ± .1	
DRAWN BY: GILBERT APPROVED <i>D. Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:2
DATE	5/2/2011
SHEET 3 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)
SCREW

 RED BARN MACHINE	
TITLE	MAIN GB SEAL ASSY TOOL
DWG NO.	RBE332A93-3241-00-5
DRAWN BY:	GILBERT
APPROVED	
HEAT	
TREAT	
FINISH	
SPEC	QQ-P-416F, TYPE II, CLASS II
USED ON MODEL	
EUROCOPTER	
SCALE	1:1
DATE	5/2/2011
SHEET 4 OF 4	